SAFETY DATA SHEET

according to Commission Regulation (EU) 2020/878 as amended

Keller solution

Creation date	01st June 2004	Version	3.0
Revision date	15th May 2025		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier — Keller solution

Substance / mixture: mixture

UFI: F7PK-W153-E00K-WXNR

1.2. Relevant identified uses of the substance or mixture and uses advised against

Mixture's intended use

Chemical production, analytical chemistry, laboratory synthesis, industrial applications.

Mixture uses advised against

The product should not be used in ways other than those referred in Section 1.

1.3. Details of the supplier of the safety data sheet

Supplier

Name or trade name	Ing. Petr Švec - PENTA s.r.o.
Address	Radiová 1122/1, Praha 10, 102 00 Czech Republic
Identification number (CRN)	02096013
VAT number	CZ02096013
Phone	+420 226 060 681
Email	info@pentachemicals.eu
Web address	www.pentachemicals.eu

Competent person responsible for the safety data sheet

Name	Ing. Petr Švec - PENTA s.r.o.
Email	info@pentachemicals.eu

1.4. Emergency telephone number

European emergency number: 112 112

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification of the mixture in accordance with Regulation (EC) No 1272/2008

The mixture is classified as dangerous.

Met. Corr. 1, H290
Acute Tox. 4, H302
Acute Tox. 3, H311
Skin Corr. 1B, H314
Eye Dam. 1, H318

Most serious adverse physico-chemical effects

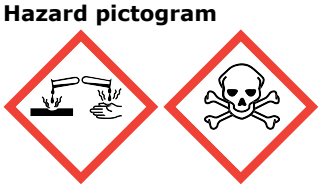
May be corrosive to metals.

Most serious adverse effects on human health and the environment

Harmful if swallowed. Toxic in contact with skin. Causes severe skin burns and eye damage. Causes serious eye damage.

2.2. Label elements

Hazard pictogram



Signal word

Danger

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Hazardous substances

nitric acid …%
hydrochloric acid … %
hydrofluoric acid … %

Hazard statements

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.

Precautionary statements

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a doctor.

Supplemental information

EUH071	Corrosive to the respiratory tract.

2.3. Other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. Mixture does not contain any substance meet the criteria for PBT or vPvB in accordance with Annex XIII of Regulation (EC) No. 1907/2006 (REACH) as amended. Does not contain any PMT or vPvM components.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Mixture contains these hazardous substances and substances with the highest permissible concentration in the working environment

Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
Index: 007-030-00-3 CAS: 7697-37-2 EC: 231-714-2 Registration number: 01-2119487297-23-0039	nitric acid …%	≤2.5	Ox. Liq. 3, H272 Skin Corr. 1A, H314 Acute Tox. 3, H331 EUH071 Specific concentration limit: Ox. Liq. 3, H272: C ≥ 65 % ATE Inhalation (vapor) = 2,65 mg/l Skin Corr. 1A, H314: C ≥ 20 % Skin Corr. 1B, H314: 5 % ≤ C < 20 %	1, 2
Index: 017-002-01-X CAS: 7647-01-0 EC: 231-595-7 Registration number: 01-2119484862-27-0000	hydrochloric acid … %	≤1.5	Met. Corr. 1, H290 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Specific concentration limit: Skin Corr. 1A, H314: C ≥ 25 % STOT SE 3, H335: C ≥ 10 % Eye Dam. 1, H318: C ≥ 1 % Met. Corr. 1, H290: C ≥ 0.1 % Skin Corr. 1B, H314: 10 % ≤ C < 25 %	1, 2

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Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
Index: 009-003-00-1 CAS: 7664-39-3 EC: 231-634-8 Registration number: 01-2119458860-33-xxxx	hydrofluoric acid … %	≤0.5	Acute Tox. 2, H300, H330 Acute Tox. 1, H310 Skin Corr. 1A, H314 Specific concentration limit: Skin Corr. 1A, H314: C ≥ 7 % Eye Irrit. 2, H319: 0.1 % ≤ C < 1 % Skin Corr. 1B, H314: 1 % ≤ C < 7 %	1, 2

Notes

1 *Note B: Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: 'nitric acid … %'. In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.*

2 *A substance for which exposure limits are set.*

Full text of all classifications and hazard statements is given in the section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Take care of your own safety. If any health problems are manifested or if in doubt, inform a doctor and show him information from this safety data sheet. If unconscious, put the person in the stabilized (recovery) position on his side with his head slightly bent backwards and make sure that airways are free; never induce vomiting. If the person vomits by himself, make sure that the vomit is not inhaled. In life threatening conditions first of all provide resuscitation of the affected person and ensure medical assistance. Respiratory arrest - provide artificial respiration immediately. Cardiac arrest - provide indirect cardiac massage immediately.

If inhaled

Take care of your own safety, do not let the affected person walk! Terminate the exposure immediately; move the affected person to fresh air. Beware of the contaminated clothes. Depending on the situation, call the medical rescue service and ensure medical treatment considering the frequent need of further observation for at least 24 hours.

If on skin

Remove contaminated clothes. Take off any rings, watches, bracelets before or during washing if worn in the contaminated areas of the skin. Depending on the situation, call the medical rescue service and always ensure medical treatment. Rinse contaminated areas with a flow of water, lukewarm at best, for 10-30 minutes; do not use any brush, soap or neutralizers. Rinse skin with water or shower. Rinse cautiously with water for several minutes.

If in eyes

Rinse eyes immediately with a flow of running water, open the eyelids (also using force if needed); remove contact lenses immediately if worn by the affected person. No neutralization should be performed in any case! Rinsing should be continued for 10-30 minutes from the inner to the outer eye corner to make sure that the other eye is not involved. Depending on the situation, call medical rescue service or ensure medical treatment as promptly as possible. Everyone must be referred for treatment even if affected only a little.

If swallowed

INDUCE VOMITING! Vomiting should be induced in the person only if conscious, within 1 hour from ingestion. If in doubt whether vomiting should be induced, contact the Toxicological Information Centre and give information about the substances or composition of the product as provided on the original packaging or in the safety data sheet of the product. FOLLOWING INGESTION OF TOXIC OR HIGHLY TOXIC SUBSTANCES, GIVE 10-20 CRUSHED TABLETS OF ACTIVATED CARBON, MIXED IN WATER, WITHIN NO LATER THAN 5 MINUTES - irrespective of whether vomiting could be induced. Call medical rescue service.

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4.2. Most important symptoms and effects, both acute and delayed

If inhaled

Inhaling vapours can cause corrosion of the breathing system.

If on skin

Causes severe skin burns.

If in eyes

Causes serious eye damage.

If swallowed

Corrosion of the digestion system can occur.

4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, carbon dioxide, powder, water spray jet, water mist.

Unsuitable extinguishing media

Water - full jet.

5.2. Special hazards arising from the substance or mixture

In the event of fire, carbon monoxide, carbon dioxide and other toxic gases may arise. Inhalation of hazardous degradation (pyrolysis) products may cause serious health damage.

5.3. Advice for firefighters

Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit only where personal (close) contact is likely. Use a self-contained breathing apparatus and full-body protective clothing. Do not allow run-off of contaminated fire extinguishing material to enter drains or surface and ground water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

May be corrosive to metals. Use personal protective equipment for work. Follow the instructions in the Sections 7 and 8. Do not inhale mist/vapours/spray. Prevent contact with skin and eyes.

6.2. Environmental precautions

Prevent contamination of the soil and entering surface or ground water.

6.3. Methods and material for containment and cleaning up

Spilled product should be covered with suitable (non-flammable) absorbing material (sand, diatomaceous earth, earth and other suitable absorption materials); to be contained in well closed containers and removed as per the Section 13. In the event of leakage of the substantial amount of the product, inform fire brigade and other competent bodies. After removal of the product, wash the contaminated site with plenty of water. Do not use solvents. Absorb spillage to prevent material damage.

6.4. Reference to other sections

See the Section 7, 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Prevent formation of gases and vapours in concentrations exceeding the occupational exposure limits. Do not inhale mist/vapours/spray. Prevent contact with skin and eyes. Wash hands and exposed parts of the body thoroughly after handling. Do not eat, drink or smoke when using this product. Use personal protective equipment as per Section 8. Observe valid legal regulations on safety and health protection.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed containers in cold, dry and well ventilated areas designated for this purpose. Do not expose to sunlight. Keep only in original packaging. Store locked up.

Storage temperature max.25 °C

7.3. Specific end use(s)

not available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The mixture contains substances for which occupational exposure limits are set.

European Union **Commission Directive 2000/39/EC**

Substance name (component)	Type	Value
Hydrogen chlorid (CAS: 7647−01−0)	OEL 8 hours	8 mg/m³
	OEL 8 hours	5 ppm
	OEL 15 minutes	15 mg/m³
	OEL 15 minutes	10 ppm
hydrofluoric acid … % (CAS: 7664−39−3)	OEL 8 hours	1,5 mg/m³
	OEL 8 hours	1,8 ppm
	OEL 15 minutes	2,5 mg/m³
	OEL 15 minutes	3 ppm

European Union **Commission Directive 2006/15/EC**

Substance name (component)	Type	Value
nitric acid …% (CAS: 7697−37−2)	OEL 15 minutes	2,6 mg/m³
	OEL 15 minutes	1 ppm

DNEL

hydrofluoric acid ... %			
Workers / consumers	Route of exposure	Value	Effect
Workers	Inhalation	2.5 mg/m³	Acute effects systemic
Workers	Inhalation	1.5 mg/m³	Chronic effects systemic

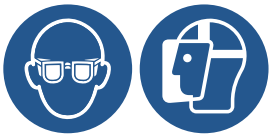
PNEC

hydrofluoric acid ... %	
Route of exposure	Value
Soil (agricultural)	11 mg/kg
Microorganisms in sewage treatment	51 mg/l
Marine water	0.9 mg/l
Drinking water	0.9 mg/l

8.2. Exposure controls

Take off contaminated clothing and wash before reuse. Follow the usual measures intended for health protection at work and especially for good ventilation. This can be achieved only by local suction or efficient general ventilation. Do not eat, drink and smoke during work. Wash your hands thoroughly with water and soap after work and before breaks for a meal and rest.

Eye/face protection



Protective goggles or face shield (based on the nature of the work performed).

Skin protection

Hand protection: Protective gloves resistant to the product. When choosing appropriate thickness, material and permeability of the gloves, observe recommendations of their particular manufacturer. When selecting gloves, consider the properties of the product and the duration of exposure. Replace gloves at the first signs of wear or damage. Other protection: protective workwear. Contaminated skin should be washed thoroughly.

Glove material	Thickness	Breakthrough time	Class	Exposure time
Nitrile (NBR)	≥ 0.3 mm	>30 min	2	Short-term
Nitrile (NBR)	≥ 0.7 mm	>480 min	6	Repeated, Long-term

Respiratory protection

Mask with a filter in a poorly ventilated environment.

Thermal hazard

Not available.

Environmental exposure controls

Observe usual measures for protection of the environment, see Section 6.2.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	liquid
Colour	colourless, yellow
color intensity	light
Odour	specific
Melting point/freezing point	data not available
Boiling point or initial boiling point and boiling range	data not available
Flammability	data not available
Lower and upper explosion limit	data not available
Flash point	data not available
Auto-ignition temperature	data not available
Decomposition temperature	data not available
pH	1 (undiluted)

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Kinematic viscosity	data not available
Solubility in water	data not available
Partition coefficient n-octanol/water (log value)	data not available
Vapour pressure	data not available
Density and/or relative density	
Density	1.019-1.026 g/cm³ at 20 °C
Relative vapour density	data not available
Particle characteristics	data not available

9.2. Other information

not available

SECTION 10: Stability and reactivity

10.1. Reactivity

not available

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions

Unknown.

10.4. Conditions to avoid

The product is stable and no degradation occurs under normal use. Protect against flames, sparks, overheating and against frost.

10.5. Incompatible materials

Protect against strong acids, bases and oxidizing agents. May be corrosive to metals.

10.6. Hazardous decomposition products

Not developed under normal uses. Dangerous outcomes such as carbon monoxide and carbon dioxide are formed at high temperature and in fire.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Hazardous substances in concentrations exceeding exposure limits may cause acute inhalation poisoning, depending on the concentration and duration of exposure. No toxicological data is available for the mixture.

Acute toxicity

Harmful if swallowed. Toxic in contact with skin.

Keller solution						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	Value determination
Oral	ATE	1000 mg/kg				Calculation of value
Dermal	ATE	1000 mg/kg				Calculation of value
Inhalation (dust/mist)	ATE	5.5556 mg/l				Calculation of value

hydrofluoric acid ... %						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	Value determination
Oral	LD_{50}	891 mg/kg		Rat (Rattus norvegicus)		
Dermal	LD_{50}	500 mg/kg		Rat (Rattus norvegicus)		

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hydrofluoric acid ... %						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	Value determination
Inhalation	LC_{50}	342 mg/kg	1 hour	Mouse		

hydrochloric acid ... %						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	Value determination
Dermal	LD_{50}	>5010 mg/kg		Rabbit		
Inhalation (vapor)	LC_{50}	4701 ppm	30 minutes			

nitric acid ...%						
Route of exposure	Parameter	Value	Exposure time	Species	Sex	Value determination
Inhalation (vapor)	ATE	2.65 mg/l				

Skin corrosion/irritation
Causes severe skin burns and eye damage. Data for the components of the mixture are not available.

Serious eye damage/irritation
Causes severe skin burns and eye damage. Causes serious eye damage. Data for the components of the mixture are not available.

Respiratory or skin sensitisation
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Germ cell mutagenicity
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Carcinogenicity
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Reproductive toxicity
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Toxicity for specific target organ - single exposure
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Toxicity for specific target organ - repeated exposure
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Aspiration hazard
No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

11.2. Information on other hazards

Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption for humans.

Other information

not available

SECTION 12: Ecological information

12.1. Toxicity

Data for the mixture are not available. Based on the available data, the criteria for classification of the mixture are not met.

Acute toxicity

hydrofluoric acid ... %				
Parameter	Value	Exposure time	Species	Environment
EC_{50}	97 mg/l	48 hours	Daphnia (Daphnia magna)	
IC_{50}	43 mg/l	96 hours	Algae (Selenastrum capricornutum)	

hydrochloric acid ... %				
Parameter	Value	Exposure time	Species	Environment
LC_{50}	20.5 (pH 3.25) mg/l	96 hours	Fish (Oncorhynchus mykiss)	
EC_{50}	0.45 mg/l	48 hours	Daphnia (Daphnia magna)	

12.2. Persistence and degradability

No data are available for either the mixture or the components.

12.3. Bioaccumulative potential

No data are available for either the mixture or the components.

12.4. Mobility in soil

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PMT or vPvM components.

12.5. Results of PBT and vPvB assessment

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PBT or vPvB components. Product does not contain any substance meeting the criteria for PBT or vPvB in accordance with the Annex XIII of Regulation (EC) No 1907/2006 (REACH) as amended.

12.6. Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption in the environment.

12.7. Other adverse effects

Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Hazard of environmental contamination; dispose of the waste in accordance with the local and/or national regulations. Any unused product and contaminated packaging should be put in labelled containers for waste collection and submitted for disposal to a person authorised for waste removal (a specialized company) that is entitled for such activity. Do not empty unused product in drainage systems. The product must not be disposed of with municipal waste. Perfectly cleaned containers can be submitted for recycling.

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Waste management legislation

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste, as amended. Decision 2000/532/EC establishing a list of wastes, as amended.

SECTION 14: Transport information

14.1. UN number or ID number

not subject to transport regulations

14.2. UN proper shipping name

not relevant

14.3. Transport hazard class(es)

not relevant

14.4. Packing group

not relevant

14.5. Environmental hazards

not relevant

14.6. Special precautions for user

not available

14.7. Maritime transport in bulk according to IMO instruments

not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18th December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing the European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No. 793/93 and Commission Regulation (EC) No. 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Product contains regulated explosives precursor: Making available, introduction, possession and use of those precursors by member of the general public according to Regulation (EU) 2019/1148, Article 5 to 9. Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out (mixture).

SECTION 16: Other information

A list of standard risk phrases used in the safety data sheet

EUH071	Corrosive to the respiratory tract.
H272	May intensify fire; oxidiser.
H290	May be corrosive to metals.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H310	Fatal in contact with skin.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.

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Guidelines for safe handling used in the safety data sheet

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a doctor.

Other important information about human health protection

The product must not be - unless specifically approved by the manufacturer/importer - used for purposes other than as per the Section 1. The user is responsible for adherence to all related health protection regulations.

Key to abbreviations and acronyms used in the safety data sheet

Acute Tox.	Acute toxicity
ADR	Agreement concerning the international carriage of dangerous goods by road
ATE	Acute toxicity estimate
BCF	Bioconcentration Factor
CAS	Chemical Abstracts Service
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substance and mixtures
EC	Identification code for each substance listed in EINECS
EC_{50}	Concentration of a substance when it is affected 50 % of the population
EINECS	European Inventory of Existing Commercial Chemical Substances
EmS	Emergency Response Procedures for Ships Carrying Dangerous Goods
EU	European Union
EuPCS	European Product Categorisation System
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
IATA	International Air Transport Association
IBC	International Code For The Construction And Equipment of Ships Carrying Dangerous Chemicals
IC_{50}	Concentration causing 50% blockade
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
INCI	International Nomenclature of Cosmetic Ingredients
ISO	International Organization for Standardization
IUPAC	International Union of Pure and Applied Chemistry
LC_{50}	Lethal concentration of a substance in which it can be expected death of 50% of the population
LD_{50}	Lethal dose of a substance in which it can be expected death of 50% of the population
log Kow	Octanol-water partition coefficient
Met. Corr.	Corrosive to metals
OEL	Occupational Exposure Limits
Ox. Liq.	Oxidising liquid
PBT	Persistent, bioaccumulative and toxic
PMT	Persistent, mobile and toxic
ppm	Parts per million
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Regulation concerning the International Carriage of Dangerous Goods by Rail
Skin Corr.	Skin corrosion
STOT SE	Specific target organ toxicity - single exposure
UN number	Four-figure identification number of the substance or article taken from the UN Model Regulations

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UVCB	Substances of unknown or variable composition, complex reaction products or biological materials
VOC	Volatile organic compounds
vPvB	Very persistent and very bioaccumulative
vPvM	Very persistent and very mobile

Training guidelines

Inform the personnel about the recommended ways of use, mandatory protective equipment, first aid and prohibited ways of handling the product.

Recommended restrictions of use

not available

Information about data sources used to compile the Safety Data Sheet

REGULATION (EC) No. 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (REACH) as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Data from the manufacturer of the substance / mixture, if available - information from registration dossiers.

The changes (which information has been added, deleted or modified)

The version 3.0 replaces the SDS version from Wednesday, 1 February 2023. Changes were made in sections 1, 2, 11, 12, 13, 15 and 16.

More information

Classification procedure - calculation method.

Statement

The safety data sheet provides information aimed at ensuring safety and health protection at work and environmental protection. The provided information corresponds to the current status of knowledge and experience and complies with valid legal regulations. The information should not be understood as guaranteeing the suitability and usability of the product for a particular application.